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Suzuki et al.

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(54) **DRIVE DEVICE FOR ELECTRIC VEHICLE**

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See application file for complete search history.

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(57) **ABSTRACT**

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H02K 5/18 (2006.01)

(Continued)

A drive device for an electric vehicle includes: a speed reduction unit including an input shaft driven by output of an electric motor; a hub unit rotationally driven by an output member of the speed reduction unit; and a housing accommodating the electric motor and the speed reduction unit. The drive device is provided with a power supply terminal box made up of: an accommodation recessed portion provided in a rear end surface of the housing; a power supply terminal provided inside the accommodation recessed portion; a communication hole in communication with the accommodation recessed portion and an interior of the housing; and a cover member for the accommodation recessed portion.

(52) **U.S. Cl.**

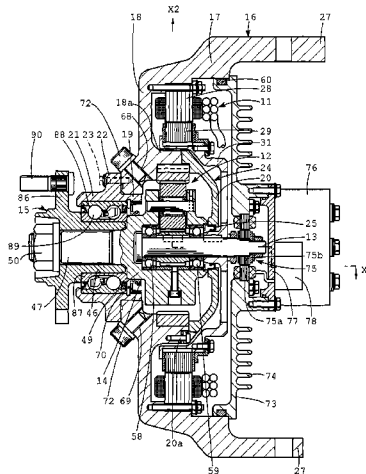
CPC **H02K 11/0094** (2013.01); **H02K 5/1732** (2013.01); **H02K 5/225** (2013.01);

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14 Claims, 9 Drawing Sheets



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H02K 7/116 (2006.01)

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(2013.01); **H02K 11/0015** (2013.01); **H02K**
11/225 (2016.01); **H02K 5/18** (2013.01); **Y02T**
10/641 (2013.01)

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Fig. 1

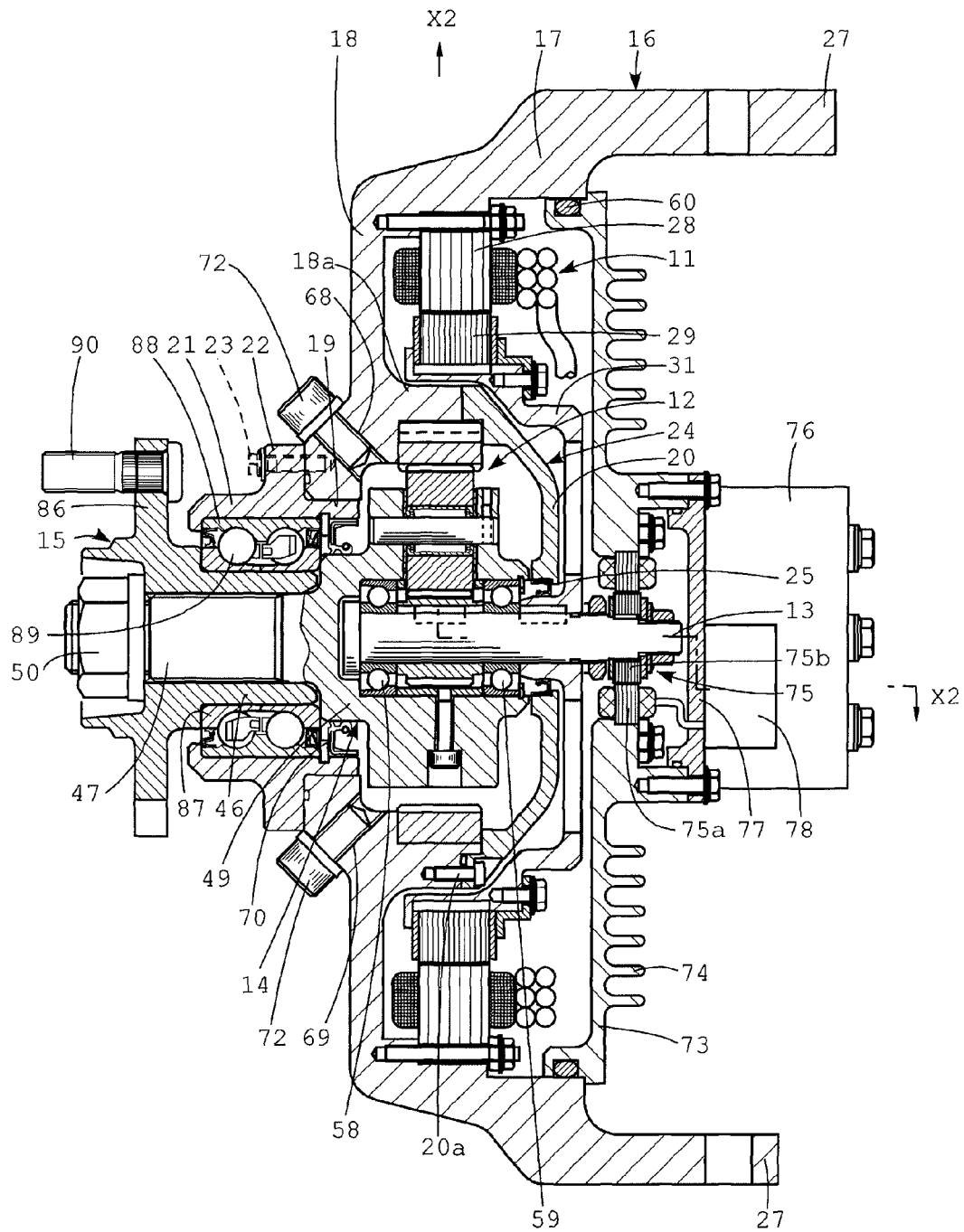


Fig. 2

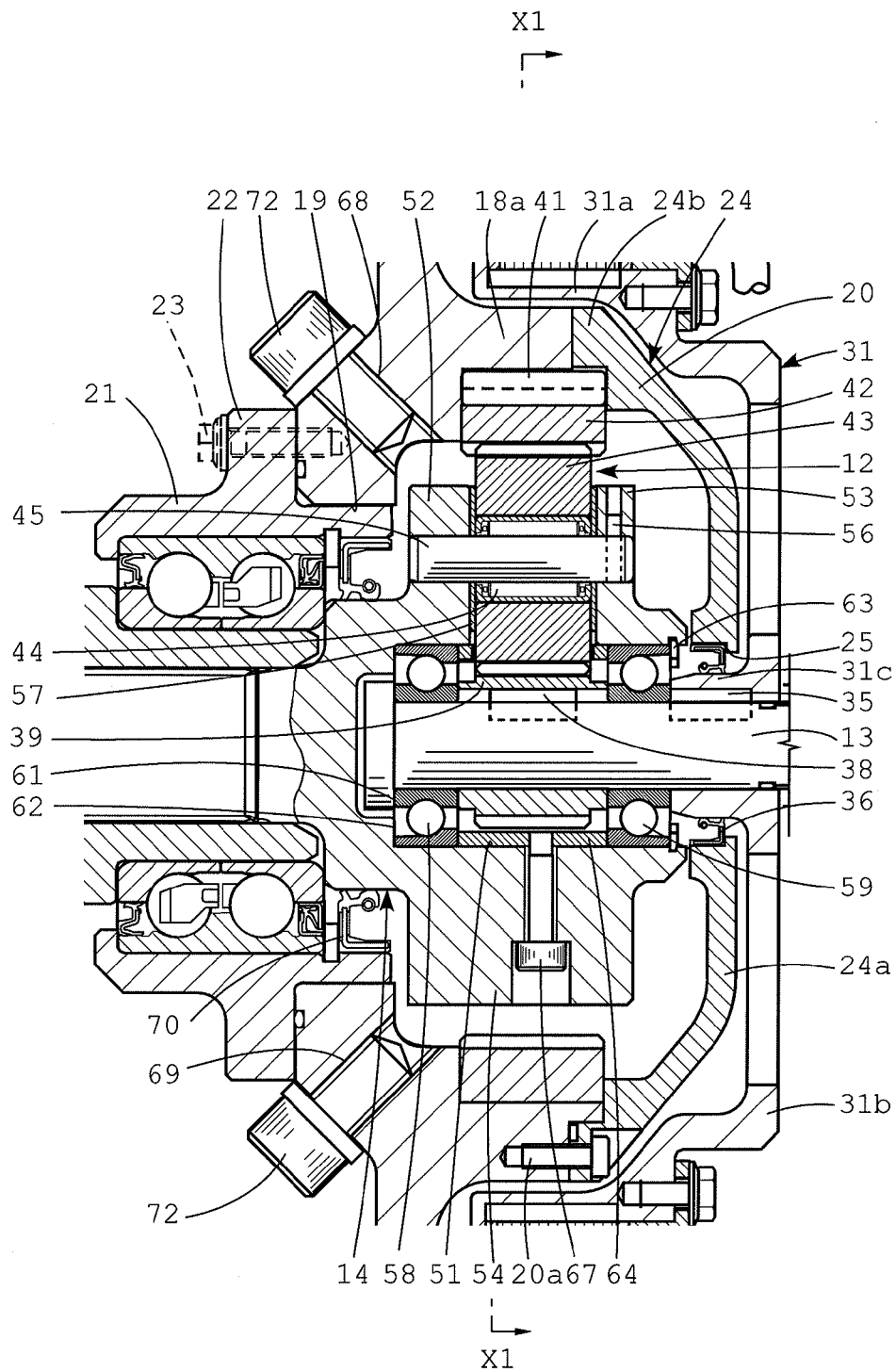


Fig. 3

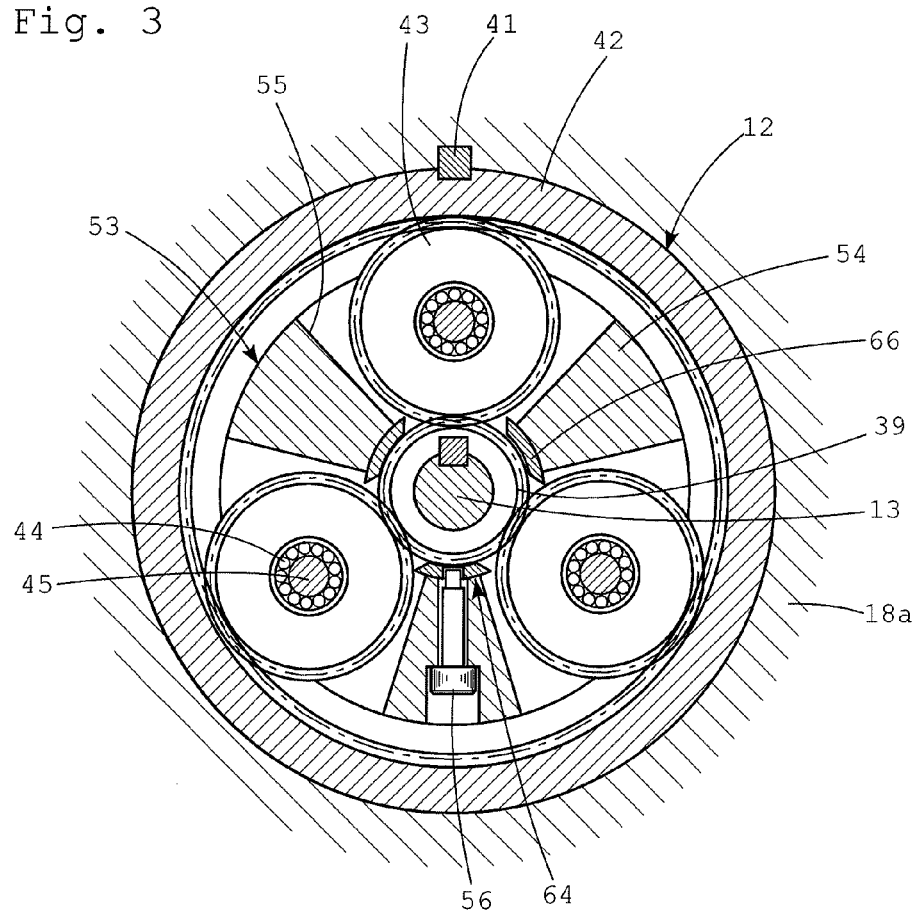


Fig. 4

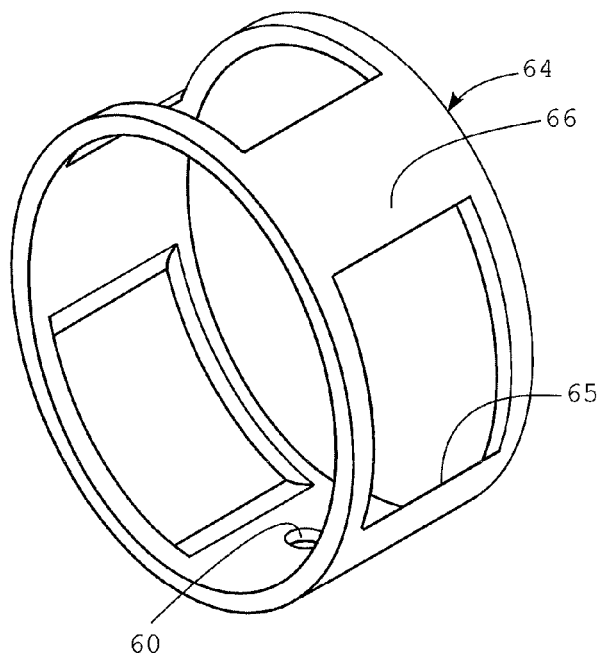


Fig. 6A

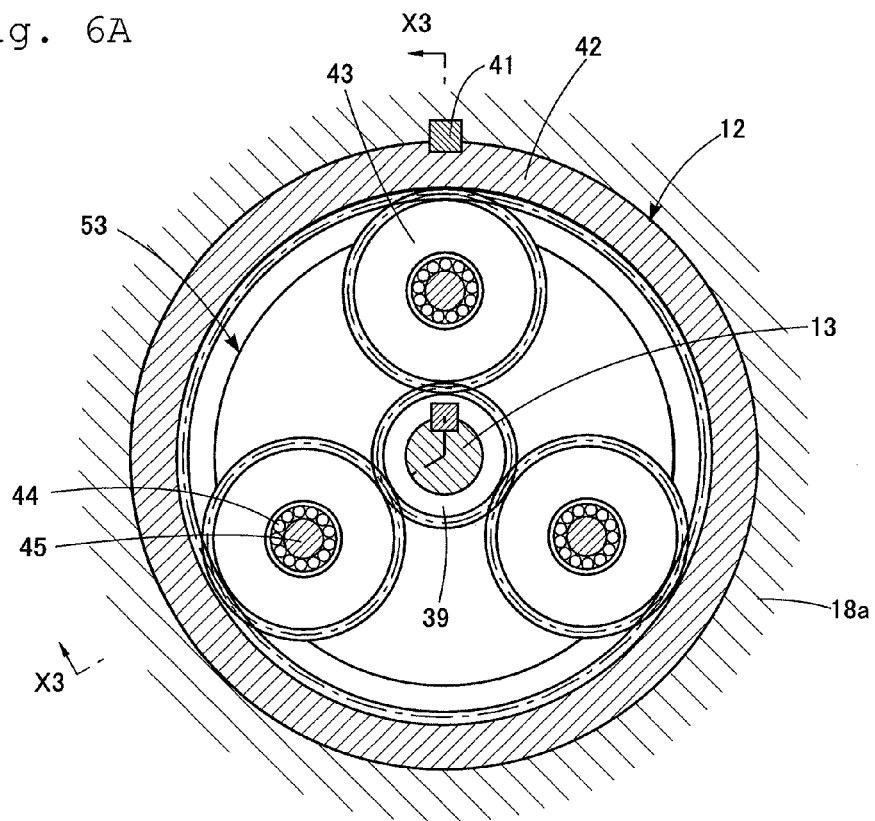


Fig. 6B

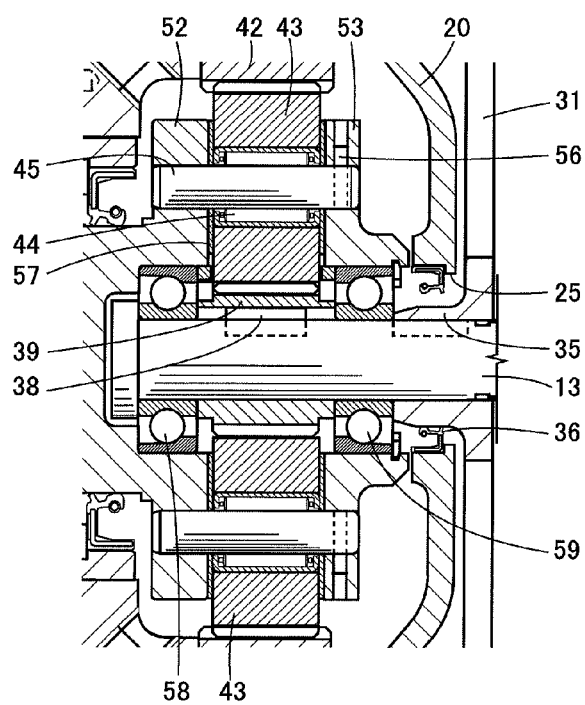


Fig. 7

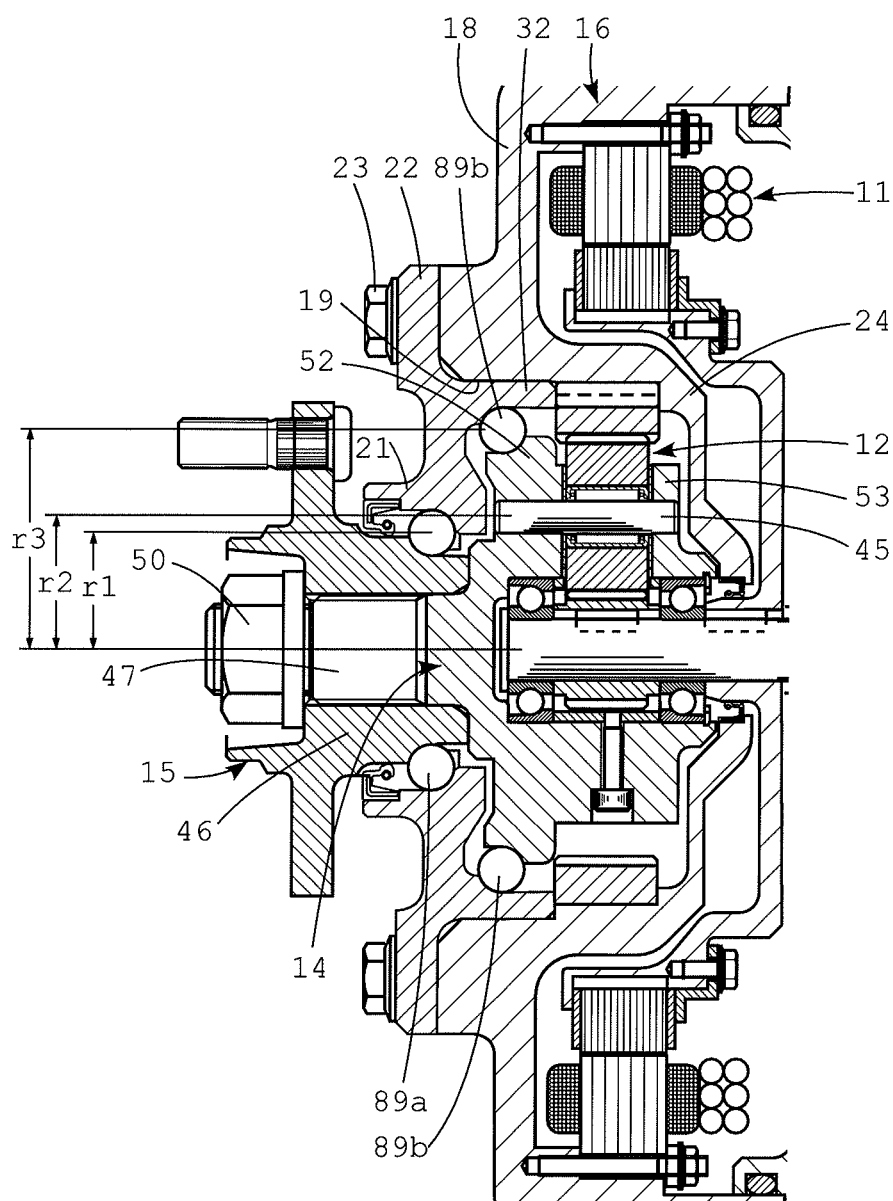


Fig. 8

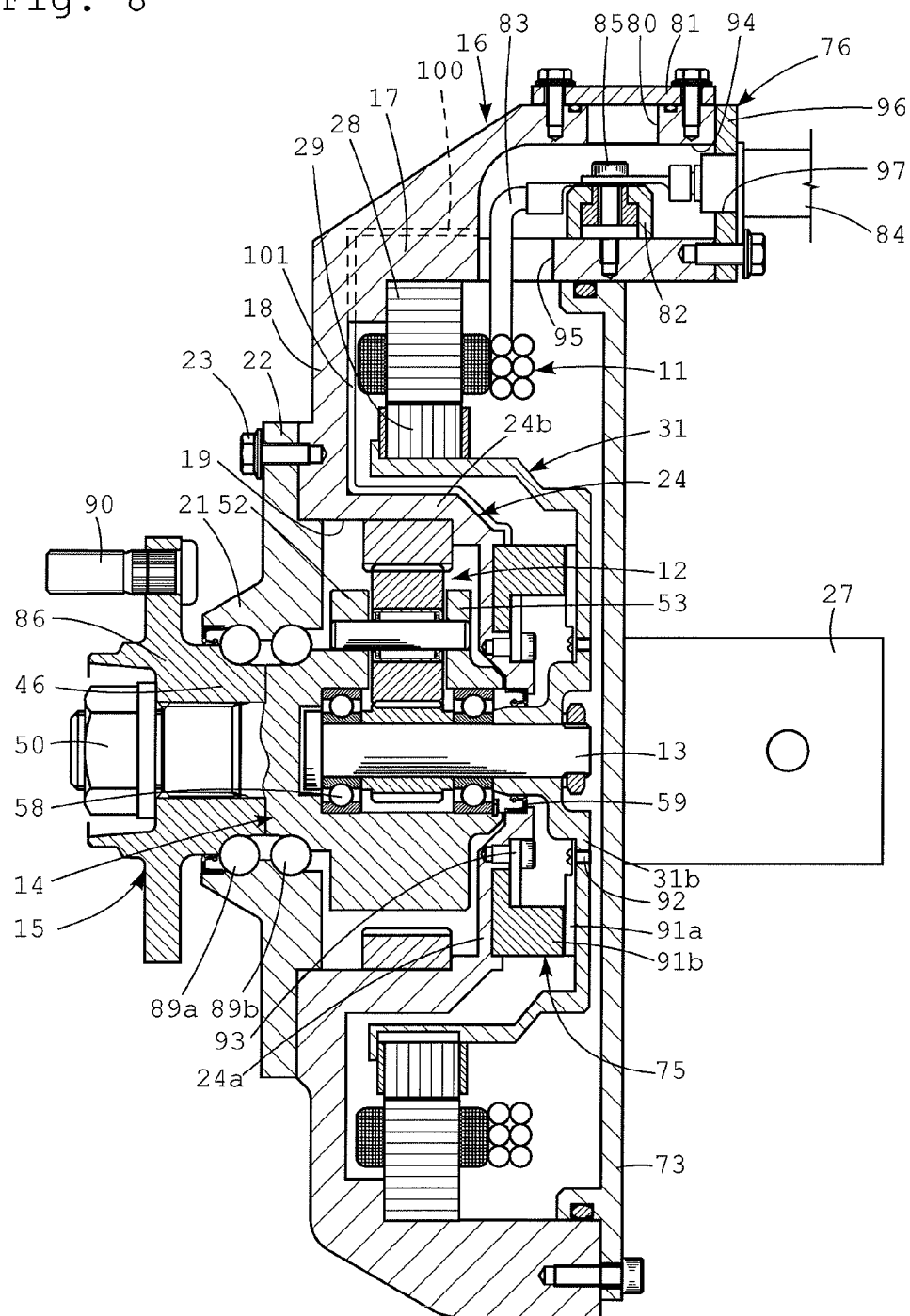


Fig. 9

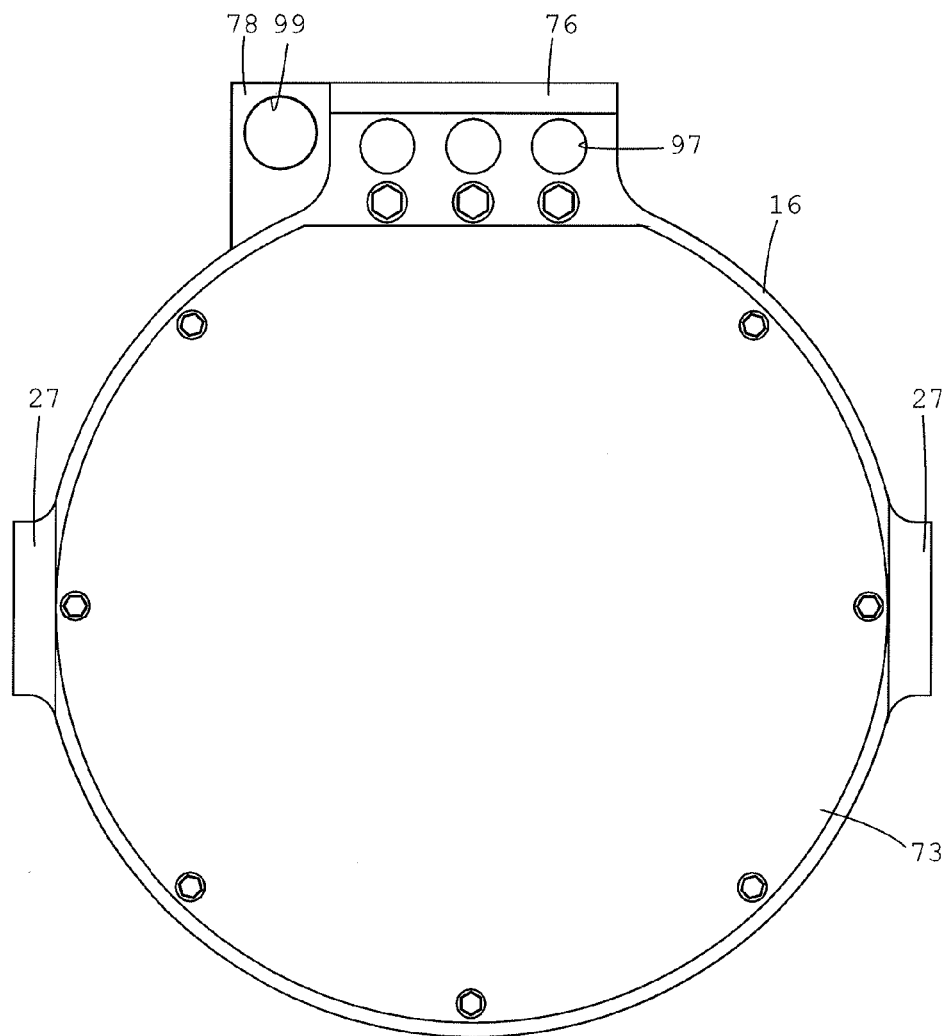
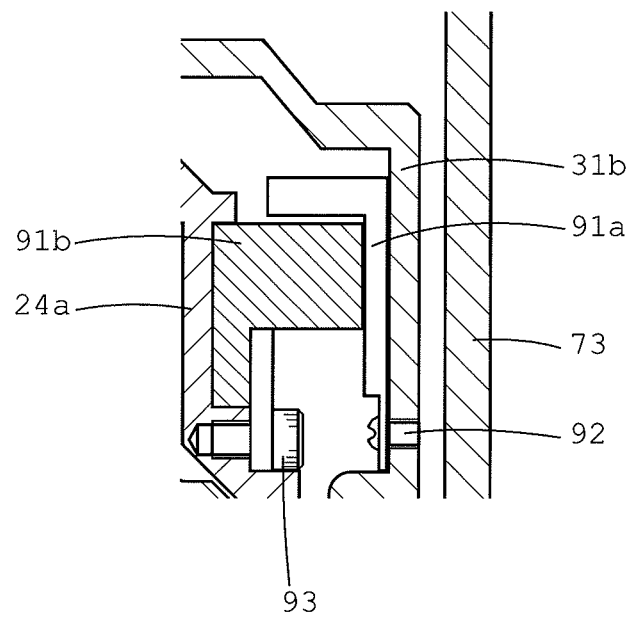


Fig. 10



BACKGROUND OF INVENTION

1. Technical Field

The present invention relates to a drive device for an electric vehicle including an electric motor as a drive source, and particularly to a drive device for an electric vehicle of an in-wheel motor type.

2. Background Art

A conventionally known drive device for an electric vehicle of an in-wheel motor type is made up of an electric motor, a speed reduction unit to which the output of the electric motor is inputted, and a hub unit which is rotated by the speed-reduced output of the speed reduction unit (Patent Literature 1).

In the drive device for an electric vehicle disclosed in Patent Literature 1, an electric motor is disposed outside the speed reduction unit in the radial direction, and the speed reduction unit in which planetary gear-type units are disposed in two stages in the axial direction is used. The reason why the speed reduction unit is disposed in two stages is for the purpose of increasing the speed reduction ratio.

A typical configuration of a speed reduction unit of planetary gear type is such that a sun gear is provided on an input shaft in a coaxial manner, and a ring gear is secured around the input shaft in a coaxial manner. A plurality of pinion gears are placed between the sun gear and the ring gear, and a pinion pin that supports each pinion gear is joined to a common carrier. The carrier is integrated with an output member.

The speed reduction unit is configured such that the pinion gear is caused to revolve while rotating on its axis by the rotation of the input shaft. The rotational speed of the revolving motion is reduced from the rotational speed of the input shaft, and a speed-reduced rotation is transferred to the output member via the carrier. The speed reduction ratio in this case will be $Z_s/(Z_s+Z_r)$. Where, Z_s is the number of teeth of the sun gear, and Z_r is the number of teeth of the ring gear.

The input shaft of the speed reduction unit is supported by bearings disposed at two locations in the axial direction, that is, an inboard-side bearing and an outboard side bearing. The inboard-side bearing is attached to a housing of the speed reduction unit, and the outboard-side bearing is attached to the output member of the speed reduction unit. The housing is supported by the vehicle body via the suspension, and the output member is coupled and integrated with an inner member of the hub unit to rotationally drive the vehicle wheel.

In the above-described drive device for an electric vehicle, the load acting on the input shaft of the speed reduction unit is supported by the housing via the inboard-side bearing on the inboard side, and is supported by the output member of the speed reduction unit via the outboard-side bearing on the outboard side.

Moreover, in Patent Literature 1, power supply means for the electric motor is configured such that a power supply connector which is connected to a power supply cable is inserted via a seal ring into an attachment hole provided in a rear cover of the housing, and a lead wire on the electric motor side is connected to the connector to supply power (Patent Literature 1).

CITATION LIST

Patent Literature

Patent Literature 1: Japanese Patent Laid-Open No. 2001-32888 A

The above-described power supply means has a problem in that the structure of the housing becomes complicated, and the power supply connector which is an independent part becomes necessary, thus resulting in increasing in the number of parts and hindering the size reduction of the device. Moreover, there is a risk that the power supply connector may fall off due to the vibration and impact transmitted from the vehicle wheel.

SUMMARY OF INVENTION

Accordingly, it is an object of the present invention to achieve reduction in cost and size of the power supply means for the electric motor by obviating the need of the power supply connector therefor as an independent part, and to provide a drive device for an electric vehicle including power supply means that is not subjected to the effects of vibration and the like, and that is mechanically stable.

Solution to Problem

To solve the above-described problems, the present invention provides a drive device for an electric vehicle, including: an electric motor; a speed reduction unit including an input shaft driven by output of the electric motor; a hub unit rotationally driven by an output member of the speed reduction unit; and a housing accommodating the electric motor and the speed reduction unit, in which a rear end portion of an accommodation section accommodating the electric motor and the speed reduction unit of the housing is opened, the opening portion is closed by a rear cover, and power supply means for the electric motor is provided in the housing, the drive device for an electric vehicle being configured such that the power supply means is made up of a power supply terminal box including: an accommodation recessed portion provided in a rear end surface of the housing; a power supply terminal provided inside the accommodation recessed portion; a communication hole in communication with the accommodation recessed portion and an interior of the housing; and a cover member of the accommodation recessed portion, and a lead wire of the electric motor is connected to the power supply terminal through the communication hole, and an insertion hole for a connection terminal of a power supply cable is provided in the power supply terminal box.

According to the above-described configuration, since the power supply terminal box is provided by utilizing an accommodation recessed portion provided in the housing, it is possible to supply power from the power supply cable to the electric motor without using an independent connector part. Compared with a configuration in which the power supply terminal box is provided in the rear cover of the housing, the structure of the rear cover is simplified.

Further, the configuration may be such that a partition for partitioning the accommodation section into an accommodation portion of the electric motor and an accommodation portion of the speed reduction unit is provided in the housing; a rotation angle sensor of an axial gap type or a radial gap type is provided between the partition and a rotor support member of the electric motor; and a lead wire terminal of the rotation angle sensor is provided in a connector insertion portion provided in the housing. The signal detected by the rotation angle sensor is inputted into a control device via a signal cable connected at the connector insertion portion.

According to this configuration, the structure of the rear cover is simplified compared with a configuration in which

the rotation angle sensor is provided between a center hole of the rear cover and the input shaft.

Moreover, since the bearings for supporting the input shaft at two locations in the axial direction are attached together to the output member, vibration and impact transmitted from the vehicle wheel to the output member will be imposed on both the bearings at the same time and in the same manner. As a result of this, both the bearings are prevented from being subjected to eccentric load.

Further, the configuration may be such that an oil seal member is placed between the output member and an outer member of the hub unit. According to this configuration, lubricant oil of the speed reduction unit is prevented from leaking to the outside through the hub unit.

The output member may be configured to include flanges disposed on both sides in the axial direction of a speed reduction rotational member such as a pinion gear so that the flanges are coupled and integrated with each other by both end portions of a support pin of the speed reduction rotational member being secured to the flanges, and each of the above-described bearings is placed between the inner radial surface of each flange and the input shaft.

The above-described "speed reduction rotational member" and "support pin" correspond to the "pinion gear" and the "pinion pin" respectively in the case of a planetary gear type. By attaching each bearing to the inner radial surface of each of the above-described flanges, it is possible to realize a configuration in which both bearings are attached together to the output member.

Since the above-described speed reduction unit has a configuration in which the flanges on both sides are coupled and integrated with each other by support pins, the unit can be placed between both the flanges.

Thus, the flanges can be configured to be coupled with each other by a bridge so that the flanges can be securely coupled and integrated with each other by the bridge.

Since both the flanges are securely engaged and integrated with each other by the above-described bridge, the support stiffness of the support pin such as the pinion pin whose both end portions are coupled to both the flanges is increased. Moreover, by providing the bridge at multiple locations of equally spaced positions in a circumferential direction of the flange, the rotation of the output member becomes smooth, and the rotational accuracy of the input shaft and the rotor of the electric motor fitted and secured to the input shaft is improved.

Advantageous Effects of Invention

As described so far, according to the present invention, since the power supply terminal box is structured by utilizing the accommodation recessed portion provided in the housing, the need of the connector as an independent part is obviated, thereby making it possible to reduce the number of parts. Moreover, it is possible to simplify the configuration of the rear cover of the housing.

Further, as a result of the rotation angle sensor of the electric motor being provided between the partition, which partitions between the accommodation portion of the electric motor and the accommodation portion of the speed reduction unit, and the rotor support member of the electric motor, the rear cover becomes further simplified and can be made up of a thin metal plate and a plastic plate, etc.

BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a cross sectional view of Embodiment 1.

FIG. 2 is a partially enlarged cross sectional view of Embodiment 1.

FIG. 3 is an enlarged sectional view taken along X1-X1 line in FIG. 2.

FIG. 4 is a perspective view of a spacer shown in FIG. 3.

FIG. 5 is a cross sectional view taken along X2-X2 line in FIG. 1.

FIG. 6A is a cross sectional view of a variant of a speed reduction unit portion.

FIG. 6B is a cross sectional view taken along X3-X3 line of FIG. 6A.

FIG. 7 is a cross sectional view to show a part of Embodiment 2.

FIG. 8 is a cross sectional view of Embodiment 3.

FIG. 9 is a side view of Embodiment 3.

FIG. 10 is a partial cross sectional view of a variant of Embodiment 3.

DESCRIPTION OF EMBODIMENTS

Hereafter, embodiments of the present invention will be described based on the appended drawings.

Embodiment 1

A drive device for an electric vehicle relating Embodiment 1 includes, as principal components, an electric motor 11, a speed reduction unit 12 which is driven by the output power of the electric motor 11, a hub unit 15 which is rotated by an output member 14 coaxial with an input shaft 13 of the speed reduction unit 12, and a housing 16 which accommodates the electric motor 11 and the speed reduction unit 12, as shown in FIG. 1.

The above-described housing 16 includes a cylindrical portion 17 and a front end portion 18 in the radial direction, which is provided at the front end of the cylindrical portion (the end portion of an outboard side, or an end portion on the left side of the figure). A central portion of the front end portion 18 is opened, and a rear end portion of an outer member 21 of the hub unit 15 is fitted into an opening hole 19 so that a flange 22 is secured to the front end portion 18 with a bolt 23.

A partition base portion 18a, which is concentric with the opening hole 19 and has a larger diameter than that, is provided inside the front end portion 18 of the housing 16. A dish-shaped partition member 20 is secured to the partition base portion 18a with a bolt 20a. A center hole 25 is provided at the center of the partition member 20. The center hole 25 faces an outer radial surface of the input shaft 13 with a gap in a radial direction therebetween. A partition 24 is formed of the above-described partition base portion 18a and the partition member 20 joined and secured thereto. The partition 24 has a function of sectioning the interior of the housing 16 into an accommodation space for the electric motor 11 on the outer radial side, and an accommodation space for the speed reduction unit 12 on the inner radial side.

A suspension joining portion 27 which projects in the axial direction is provided at two centrosymmetric locations on a rear end edge of the cylindrical portion 17 of the housing 16. In a conventional automobile, the hub unit 15 is joined to the suspension with a knuckle of the vehicle body lying therebetween; however, in the present Embodiment 1, the suspension on the vehicle body side can be directly joined to the suspension joining portion 27 which is a part of the housing 16.

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Since the housing 16 will achieve the function of the knuckle, it can be described as a structure in which the knuckle is integrated with the housing 16. In this case, if the outer member 21 of the hub unit 15 becomes necessary to be replaced, the replacement can be performed simply by detaching the bolt 23 without need of detaching the housing 16 from the suspension.

In the case shown in the figure, the electric motor 11 is a radial-gap-type brushless DC motor, and is made up of a stator 28 secured to an inner radial surface of the cylindrical portion 17 of the housing 16, and a rotor 29 disposed on an inner radial surface of the stator 28 with a radial gap. The rotor 29 is fitted and secured to the input shaft 13 by a rotor support member 31.

The rotor support member 31 is made up of a support member cylindrical portion 31a (see FIG. 2) fitted to an inner radial portion of the rotor 29, and a support member disc portion 31b which extends rearward along the partition 24 and which is bent to the inner radial direction of the partition. A boss portion 31c is provided in an inner radial portion of the support member disc portion 31b, and the boss portion 31c is fitted to the input shaft 13 and secured to the input shaft 13 with a key locking portion 35.

The above-described boss portion 31c is inserted into the inner radial side of the center hole 25 of the partition 24, and an oil seal member 36 is placed between the center hole 25 and the boss portion 31c (see FIG. 2). The accommodation portion of the electric motor 11 and the accommodation portion of the speed reduction unit 12 are partitioned and oil-sealed by the partition 24 and the oil seal member 36. As a result of this, lubricant oil on the speed reduction unit 12 side is prevented from moving to the electric motor 11 side, and thus the electric motor 11 side is kept dry, thus resolving the malfunction that the lubricant oil hinders the rotation of the rotor 29.

The speed reduction unit 12 is of a planetary gear type, and is made up of, as shown in FIG. 2, the input shaft 13, the output member 14, a sun gear 39 which is attached to the outer radial surface of the input shaft with a key locking portion 38, a ring gear 42 which is disposed along an inner radial surface of a boundary portion between the partition base portion 18a and the partition member 20 in the outer periphery of the sun gear 39, and which is attached with a key locking portion 41, and pinion gears 43 which are disposed at three locations equally spaced in the circumferential direction between the ring gear 42 and the sun gear 39. The pinion gear 43 is supported by a pinion pin 45 via a needle roller bearing 44.

The output member 14 includes a coupled shaft portion 47 at an end portion of an outboard side thereof. The coupled shaft portion 47 is spline-coupled to an inner member 46 of the hub unit 15 and secured by a nut 50. A bearing support portion 49, which is formed to have a one-step larger diameter than that of the coupled shaft portion 47, is provided on the inner end side of the coupled shaft portion 47.

On an inboard side of the output member 14, a pair of flanges 52 and 53 which oppose each other in the axial direction are provided with a spacing slightly larger than the width of the pinion gear 43 in the axial direction. A bridge 54 for joining the flanges 52 and 53 to each other in the axial direction is provided at three locations of equally spaced positions in the circumferential direction. The flanges 52 and 53 have a function as a carrier in the speed reduction unit 12 of planetary gear type.

Providing a bridge 54 at equally spaced positions in the circumferential direction allows the output member 14 to be smoothly rotated, and moreover, to improve the rotational

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accuracy of the rotor 29 of the electric motor 11 through the output member 14 and the input shaft 13.

A shaft hole 51 which is coaxial with the coupled shaft portion 47 is provided at the center of an end surface of the flange 53 of the inboard side. This shaft hole 51 has a length reaching the bearing support portion 49.

There are provided pinion gear accommodation portions 55 at the three locations, which are sectioned in the circumferential direction by the pair of the flanges 52 and 53 opposing each other in the axial direction, and the bridges 54 at the three locations in the circumferential direction (see FIG. 3). The pinion gear 43 is accommodated in each pinion gear accommodation portion 55, and both end portions of the pinion pin 45 are inserted through the flanges 52 and 53, respectively, and each secured by a locking screw 56. It can be said that both the flanges 52 and 53 are coupled and integrated with each other not only by the bridge 54, but also by the pinion pin 45.

Since the flanges 52 and 53 are integrated with each other by the bridge 54, the support stiffness at both ends of the pinion pin 45 increases.

A thrust plate 57 is placed between each side surface of each pinion gear 43 and each of the flanges 52 and 53 to ensure smooth rotation of the pinion gear 43.

A pair of rolling bearings 58 and 59 for supporting the input shaft 13 are provided on both sides of the sun gear 39 between an inner radial surface of each of the flanges 52 and 53 and the outer radial surface of the input shaft 13 opposing each of the inner radial surfaces of the flanges 52 and 53. By adopting this configuration, the respective rolling bearings 58 and 59 are supported together by the same output member 14.

Further, as shown in FIG. 2, the positional relationship in the axial direction between each of the rolling bearings 58 and 59, and a fitting portion between the support member disc portion 31b and the input shaft 13 is such that the respective rolling bearings 58 and 59 are disposed together on the outboard side, and form a so-called cantilever support structure as the support structure for the input shaft 13.

In contrast to this, in the conventional art (Patent Literature 1), while the bearing on the outboard side is disposed on the outboard side with respect to the fitting portion between the support member disc portion and the input shaft, the bearing on the inboard side is attached to the housing, and therefore is located on the inboard side with respect to the above-described fitting portion. Therefore, the support structure of the input shaft forms a so-called both-end support structure. The cantilever support structure is characterized by a simplified structure compared with the both-end support structure.

The above-described rolling bearing 58 on the outboard side is configured such that its inner ring is engaged with a stepped portion 61 provided in the input shaft 13, and its outer ring is engaged with a stepped portion 62 provided in an inner radial surface of the shaft hole 51. The rolling bearing 59 on the inboard side is configured such that its inner ring is engaged with the boss portion 31c of the rotor support member 31 and the key locking portion 35, and its outer ring is engaged with a retaining ring 63.

The sun gear 39 is placed between the respective inner rings of the respective rolling bearings 58 and 59, and also a spacer 64 is placed between the outer rings. The spacer 64 prevents both the rolling bearings 58 and 59 from being displaced in a direction to approach to each other.

The spacer 64 is formed into a cylindrical form as shown in FIGS. 3 and 4, and is provided, at three locations in the circumferential direction, with window holes 65 which correspond to the shape of the above-described pinion gear accommodation portion 55. Further, a closure portion 66

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between the respective window holes **65** is formed into a shape corresponding to the shape of the bottom plane of the above-described bridge **54**. The spacer **64** is placed between the rolling bearings **58** and **59** on the inner radial surface of the shaft hole **51** in a posture that each window hole **65** corresponds to the pinion gear accommodation portion **55** (see FIG. 3), and is configured to be positioned by screwing a securing screw **67** from an outer radial surface of the bridge **54** into a positioning hole **60** (see FIG. 4).

The above-described spacer **64** allows to control the bearing pressurization to be applied to both the rolling bearings **58** and **59** by appropriately setting the axial length thereof, thus providing a simple fixed-position pressurization structure.

When seen in the radial direction, the speed reduction unit **12** is radially disposed to be accommodated on the inner radial side of the electric motor **11** with respect to the partition **24**, and the size in the axial direction is made compact compared with a case where the unit is disposed in the axial direction.

Here, additionally describing the partition **24**, the partition cylindrical portion **24b** is placed between the electric motor **11** and the speed reduction unit **12**, which are disposed in the radial direction, and the partition disc portion **24a** is placed between the speed reduction unit **12** and the support member disc portion **31b**. A peripheral edge portion of the center hole **25** faces the outer radial surface of the boss portion **31c** of the rotor support member **31** with a predetermined spacing therebetween. The ring gear **42** of the speed reduction unit **12** is secured to an inner radial surface of the partition base portion **18a** with the key locking portion **41**.

The oil seal member **36** is placed between the peripheral edge portion of the above-described center hole **25** and the boss portion **31c**. The accommodation space for the electric motor **11** of the housing **16** and the accommodation space for the speed reduction unit **12** are partitioned by the presence of the oil seal member **36** and the partition **24**. Since, as a result of this, the lubricant oil on the speed reduction unit **12** side is prevented from moving to the electric motor **11** side, and thus the electric motor side is kept dry, the lubricant oil is prevented from hindering the rotation of the rotor **29**.

Although, it is described above that both the flanges **52** and **53** of the output member **14** are coupled and integrated by both the bridge **54** and the pinion pin **45**, it is possible to take a structure in which the flange **53** is configured to be a separate body from the output member **14** and both are coupled and integrated by the pinion pin **45**, as shown in FIGS. 6A and 6B.

An oil filler port **68** and an oil drainage port **69** for lubricant oil to lubricate the interior of the speed reduction unit **12** are provided in the front end portion of the housing **16**. The lubricant oil is sealed by the above-described oil seal member **36** on the electric motor **11** side, and is sealed by an oil seal member **70**, which is placed between the bearing support portion **49** of the output member **14** and the outer member **21**, on the hub unit **15** side. The oil filler port **68** and the oil drainage port **69** are blocked by a blocking screw **72**.

Since the electric motor **11** and the speed reduction unit **12**, excepting the rear end portion (the end portion of the inboard side) of the input shaft **13**, fit in the range of the axial length of the cylindrical portion **17** of the housing **16** as shown in FIG. 1, a rear cover **73** is fitted to the rear end portion of the cylindrical portion **17** via a seal member **60**. A fin **74** for heat dissipation is provided on an outer side surface of the rear cover **73** so that heat of the electric motor **11** is dissipated to the outside.

A rotation angle sensor **75** is provided between the center hole of the rear cover **73** and the input shaft **13** that passes

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through the center hole, and that portion is covered by a sensor cover **77**. The rotation angle sensor **75** shown is a resolver, and whose sensor stator **75a** is secured into the center hole of the rear cover **73**, and the sensor rotor **75b** is attached to the input shaft **13**.

A lead wire **83** of the sensor stator **75a** is connected to a connector insertion portion **78** provided outside the sensor cover **77**. As the rotation angle sensor **75**, a Hall element can be used besides the above-described resolver. A connector (not shown) of a signal wire cable is inserted into the connector insertion portion **78**.

A rotational angle of the input shaft **13** detected by the rotation angle sensor **75** is inputted to a control circuit, which is omitted from showing, via the above-described signal wire cable to be used for the rotational control of the electric motor **11**.

A power supply terminal box **76** for providing power supply to the stator **28** of the electric motor **11** is provided at a position decentered toward an outer peripheral edge of the above-described rear cover **73**, and at a position 90 degrees different from the above-described suspension joining portion **27** (see FIG. 5).

The power supply terminal box **76** is formed into a cylindrical shape that passes through the rear cover **73**, and is provided with a working hole **80** in an outer peripheral portion of the box. The working hole **80** is usually blocked by a cover **81**. A power supply terminal **82** is provided inside the box at a position opposing the working hole **80**. A lead wire **83** connected to the winding of the stator **28** is connected to the power supply terminal **82**, and also a connection terminal of a power supply cable **84** is connected to the same power supply terminal **82**. These are secured by fastening screws **85**. A cable hole **84a** is provided at a rear end of the power supply terminal box **76** and the power supply cable **84** is inserted therethrough.

The hub unit **15** is made up of, as shown in FIG. 1, the above-described inner member **46** which is integrated with a hub **86**, a pair of inner rings **87** that are fitted to an outer radial surface of the inner member **46**, the outer member **21** having the flange **22**, an outer ring **88** fitted to an inner radial surface of the outer member **21** and having multiple rows of tracks, and multiple rows of balls **89** to be placed between the inner ring **87** and the outer ring **88**. The vehicle wheel is attached to the hub **86** with hub bolts **90**.

The coupled shaft portion **47** of the output member **14** is spline-coupled to an inner radial surface of the inner member **46**, and a tip end portion of the coupled shaft portion **47** projecting to the outside from the inner member **46** is secured by the nut **50** as described above. In place of the securing means using the nut **50**, securing means such as press cut joint, diameter expansion caulking, and swing caulking may be adopted.

Although the above-described hub unit **15** is of a form of so-called first generation, those of a form of the second generation or third generation may be used.

The driving device for an electric vehicle of Embodiment 1 is configured as described above, and next, the operation thereof will be described.

When the electric motor **11** is driven by an accelerator at the driving seat being activated, the input shaft **13** is rotated integrally with the rotation of the rotor **29**, and a motor output is inputted to the speed reduction unit **12**. In the speed reduction unit **12**, when the sun gear **39** rotates integrally with the input shaft **13**, the pinion gears **43** revolve around the sun gear **39** while rotating on their own axes. Each of the pinion pins **45** performs speed-reduced rotation at its revolving speed, and

thereby rotates the output member **14** at a speed-reduced output shown by the above-described speed reduction ratio.

The inner member **46** of the hub unit **15** is rotated integrally with the coupled shaft portion **47** of the output member **14**, thereby driving the wheel attached to the hub **86**.

The above-described input shaft **13** rotates by being supported respectively by the rolling bearing **58** on the outboard side and the rolling bearing **59** on the inboard side at both sides of the pinion gear **43**. Since these rolling bearings **58** and **59** are both attached to the respective flanges **52** and **53** (respective flanges **52** and **53** which are integrated via the pinion pin **45** in the case of FIGS. 6A and 6B) which are each integrated with the output member **14**, vibration and impact in the radial direction which are transmitted from the wheel to the output member **14** through the hub unit **15** is imposed onto both the rolling bearings **58** and **59** at the same time and in the same manner.

Since, as a result of that, both the rolling bearings **58** and **59** can be prevented from being subjected to eccentric load, it is possible to improve the rotational accuracy and durability, and suppress the rotation noise.

Since the pinion pin **45** of the pinion gear **43** is supported at both end portions thereof by the respective flanges **52** and **53**, the support stiffness increases compared with a conventional case where it is cantilevered.

The above-described rolling bearings **58** and **59** are disposed on the outboard side with respect to the fitting portion between the rotor support member **31** of the rotor **29** and the input shaft **13**, that is, the key locking portion **35**, so that the support structure becomes simple and easy to be assembled compared with a conventional case where the bearings are disposed on both sides thereof.

Further, since the lubricant oil in the speed reduction unit **12** is sealed on the electric motor **11** side by the oil seal member **36**, and sealed on the hub unit **15** side by the oil seal member **70**, leakage on the electric motor **11** side and the hub unit side is prevented. As a result of that, on the electric motor **11** side, rotation of the rotor **29** is not hindered, and on the hub unit **15** side, leakage of the lubricant oil to the outside through the hub unit **15** is prevented.

The heat generated in association with the driving of the electric motor **11** is effectively dissipated by the fin **74** of the rear cover **73**.

The rotational angle of the input shaft **13**, which is necessary for the rotational control of the electric motor **11**, is detected by the rotation angle sensor **75** and inputted to the control apparatus.

Embodiment 2

Embodiment 2 shown in FIG. 7 differs in the configuration of the hub unit **15** compared with the above-described Embodiment 1. That is, the flange **22** of the outer member **21** of the hub unit **15** in this case is formed to have a larger diameter than that of the flange **22** (see FIG. 1) of the above-described Embodiment 1.

A flange cylindrical portion **32** projecting in the axial direction is provided in the inner side surface of the flange **22** with a larger diameter. The flange cylindrical portion **32** extends over an outer radial surface of the flange **53** on the outboard side of the output member **14**. The flange cylindrical portion **32** is fitted to an inner radial surface of the opening hole **19** of the front end portion **18** of the housing **16**.

Since, compared with the case of Embodiment 1, the opening hole **19** is formed to have a large inner diameter, it is easy to fabricate the partition **24** which is integrated with the front end portion **18**, in the case of this Embodiment 2. For this

reason, in the case of Embodiment 2, the partition member **20** (see FIG. 1) which is a separate member is not used.

A ball of a hub bearing **89a** on the outboard side is placed between a track groove formed in the outer radial surface of the inner member **46**, and a track groove formed in the inner radial surface of the outer member **21**. Moreover, the ball of the hub bearing **89b** on the inboard side is placed between a track surface formed in the outer radial surface of the flange **52** and a track groove formed in an inner radial surface of the flange cylindrical portion **32**.

Letting the radii from "the center" of the ball center of the hub bearing **89a** on the outboard side, the center of the pinion pin **45**, and the ball center of the hub bearing **89b** on the inboard side be r_1 , r_2 , and r_3 , respectively, these sizes have a relationship as $r_1 < r_3$, and $r_2 < r_3$. Other configurations are the same as those of the case of Embodiment 1.

As describe above, setting the ball PCD (pitch circle diameter) of the hub bearing **89b** on the inboard side to be larger than the ball PCD of the hub bearing **89a** on the outboard side results in increasing in the bearing stiffness of the hub unit **15**.

It is noted that the hub unit **15** in this case can be said to be a variant form of the so-called third generation.

Although, in the illustrated case, each of the balls of the hub bearings **89a** and **89b** is configured to be in direct contact with the track groove, it is also possible to configure such that a bearing in which the track groove is provided in each of its inner ring and outer rings is used, and these track rings are fitted to the aforementioned opposite members.

Embodiment 3

Embodiment 3 shown in FIGS. 8 to 10 differs from Embodiment 1 in the configurations of the hub unit **15**, the rotation angle sensor **75**, the power supply terminal box **76**, and the connector insertion portion **78**.

That is, the hub unit **15** in this case is formed such that the flange **22** of the outer member **21** has a larger diameter than in the case of Embodiment 1. For this reason, there is no need of adopting a partition base portion **18a** as in Embodiment 1, and the single housing **16** is used. The flange **22** with a larger diameter is secured to the housing **16** with the bolt **23**.

The ball **89a** on the outboard side constituting the hub bearing is placed between the track groove provided in the outer radial surface of the inner member **46** and the track groove provided in the inner radial surface of the outer member **21**. Further, the ball **89b** on the inboard side is placed between the track groove provided in the outer radial surface of the output member **14** and the track groove provided in the inner radial surface of the outer member **21**. It can be said to be a variant type of the so-called third-generation.

The rotation angle sensor **75** is provided between opposite surfaces in the axial direction of the support member disc portion **31b** of the rotor support member **31**, and the partition disc portion **24a**. A sensor rotor **91a** is made up of a magnet which is attached to the support member disc portion **31b** with a vis **92**. Moreover, a sensor stator **91b** is made up of a Hall element attached to the opposite surface of the partition disc portion **24a** with a vis **93**. Both oppose each other via an axial gap.

As shown in FIG. 10, the cross sectional shape of the sensor rotor **91b** may be formed into a reverse L-shape, and a radial gap may be formed between the horizontal portion of the sensor rotor **91b** and the sensor stator **91a**.

The power supply terminal box **76** and the connector insertion portion **78** are both provided in the housing **16** (see FIG. 9). The power supply terminal box **76** is configured such that an accommodation recessed portion **94** is provided within the

range of the wall thickness of a rear end surface of the housing 16, and the power supply terminal 82 is provided inside the accommodation recessed portion 94. A communication hole 95 in communication with the interior of the housing 16 is provided in a deep part of the accommodation recessed portion 94. The opening surface of the accommodation recessed portion 94 is blocked by a cover member 96. The cover member 96 is provided with a cable hole 97 for passing the power supply cable 84.

Further, the working hole 80 is provided in the wall surface of the housing 16. This working hole 80 is usually blocked by the cover 81. The lead wire 83 on the electric motor 11 side is connected to the power supply terminal 82 through the communication hole 95, and the power supply cable 84 is drawn in through the cable hole 97 so that its connection terminal is connected to the power supply terminal 82. Both are coupled to the power supply terminal 82 with a fastening screw 85.

The connector insertion portion 78 is provided in the rear end surface of the housing 16 side-by-side with the power supply terminal box 76, as shown in FIG. 9. The connector insertion portion 78 is configured such that a recessed portion 99 is provided in the rear end surface of the housing 16, and a lead wire hole 100 which brings a deep part of the recessed portion 99 and the interior of the housing 16 into communication is provided (see FIG. 8). A lead wire 101 of the rotation angle sensor 75 is connected to the interior of the recessed portion 99 through the lead wire hole 100. The connector (not shown) of the signal cable is inserted into the connector insertion portion 78.

As described above, the configuration in which both the power supply terminal box 76 and the connector insertion portion 78 are provided in the housing 16 can simplify the configuration of the rear cover 73 so that it can be made up of a thin metal plate, a plastic plate, and the like.

REFERENCE SIGNS LIST

11 Electric motor
12 Speed reduction unit
13 Input shaft
14 Output member
15 Hub unit
16 Housing
17 Cylindrical portion
18 Front end portion
19 Opening hole
20 Partition member
20a Bolt
21 Outer member
22 Flange
23 Bolt
24 Partition
24a Partition disc portion
24b Partition cylindrical portion
25 Center hole
26 Fin
27 Suspension joining portion
28 Stator
29 Rotor
31 Rotor support member
31a Support member cylindrical portion
31b Support member disc portion
31c Boss portion
32 Flange cylindrical portion
35 Key locking portion
36 Oil seal member
38 Key locking Portion

39 Sun gear
41 Key locking portion
42 Ring gear
43 Pinion gear
44 Needle roller bearing
45 Pinion pin
46 Inner member
47 Coupled shaft portion
48 Rolling bearing
49 Bearing support portion
50 Nut
51 Shaft hole
52, 53 Flange
54 Bridge
55 Pinion gear accommodation portion
56 Locking screw
57 Thrust plate
58, 59 Rolling bearing
60 Positioning hole
61, 62 Stepped portion
63 Retaining ring
64 Spacer
65 Window hole
66 Closure portion
67 Securing screw
68 Oil filler port
69 Oil drainage port
70 Oil seal member
71 Groove
72 Blocking screw
73 Rear cover
74 Fin
75 Rotation angle sensor
75a Sensor stator
75b Sensor rotor
76 Power supply terminal box
76a Power supply terminal
77 Sensor cover
78 Connector insertion portion
79 Insertion hole
80 Working hole
81 Cover
82 Power supply terminal
83 Lead wire
84 Power supply cable
84a Cable hole
85 Fastening screw
86 Hub
87 Inner ring
88 Outer ring
89 Ball
89a, 89b Hub bearing
90 Hub bolt
91a Sensor rotor
91b Sensor stator
92, 93 Vis
94 Accommodation recessed portion
95 Communication hole
96 Cover member
97 Cable hole
99 Recessed portion
100 Lead wire hole

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The invention claimed is:

1. An in-wheel motor drive device for an electric vehicle, comprising:

an electric motor;

a speed reduction unit including an input shaft driven by output of the electric motor;

a hub unit rotationally driven by an output member of the speed reduction unit; and

a housing accommodating the electric motor and the speed reduction unit,

wherein:

the electric motor is disposed on an outer radial side of the speed reduction unit in the housing, a rear end portion of an accommodation section accommodating the electric motor and the speed reduction unit of the housing has an opening portion, the opening portion is closed by a rear cover, and power supply means for the electric motor is provided in the housing, and

the in-wheel motor drive device for an electric vehicle is configured such that:

the power supply means is made up of a power supply terminal box comprising: an accommodation recessed portion provided in a rear end surface of the housing; a power supply terminal provided inside the accommodation recessed portion; a communication hole in communication with the accommodation recessed portion and an interior of the housing; and a cover member for the accommodation recessed portion, and

a lead wire of the electric motor is connected to the power supply terminal through the communication hole, and an insertion hole for a connection terminal of a power supply cable is provided in the power supply terminal box.

2. The in-wheel motor drive device for an electric vehicle according to claim 1, wherein

a partition for partitioning the accommodation section into an accommodation portion of the electric motor and an accommodation portion of the speed reduction unit is provided in the housing; a rotation angle sensor of an axial gap type or a radial gap type is provided between the partition and a rotor support member of the electric motor; and a lead wire terminal of the rotation angle sensor is provided in a connector insertion portion provided in the housing.

3. The in-wheel motor drive device for an electric vehicle according to claim 2, wherein

the speed reduction unit is disposed on an inner diameter side of the electric motor, and the accommodation portion of the speed reduction unit and the accommodation portion of the electric motor are sectioned by the partition provided in the housing.

4. The in-wheel motor drive device for an electric vehicle according to claim 3, wherein

the partition is made up of a partition base portion which is provided in the housing, and a partition member which is joined and secured to the partition base portion.

5. The in-wheel motor drive device for an electric vehicle according to claim 4, wherein

a stator of the electric motor is secured to the housing on an outer diameter side of the speed reduction unit, a rotor is disposed between the stator and the partition, and a support member of the rotor is fitted to and integrated with the input shaft.

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6. The in-wheel motor drive device for an electric vehicle according to claim 1, wherein the input shaft of the speed reduction unit is supported to the output member by a pair of bearings.

7. The in-wheel motor drive device for an electric vehicle according to claim 6, wherein

a flange of an outer member of the hub unit is secured to the housing accommodating the electric motor and the speed reduction unit.

8. The in-wheel motor drive device for an electric vehicle according to claim 6, comprising a support structure in which the pair of bearings that support the input shaft are both disposed on an outboard side of a fitting portion between the input shaft and the rotor support member of the electric motor.

9. The in-wheel motor drive device for an electric vehicle according to claim 6, wherein

the output member has a pair of flanges which are disposed on both sides in an axial direction of a speed reduction rotational member of the speed reduction unit, the pair of flanges are coupled and integrated with each other by both end portions of a support pin of the speed reduction rotational member being secured to each of the pair of flanges, and each of the pair of bearings is disposed between an inner radial surface of each of the pair of flanges and the input shaft.

10. The in-wheel motor drive device for an electric vehicle according to claim 9, wherein

the speed reduction unit is of a planetary gear type which is made up of a sun gear and a ring gear, which are provided coaxially with the input shaft, a plurality of pinion gears which are provided at equally spaced positions in a circumferential direction between the sun gear and the ring gear, and a carrier for holding the plurality of pinion gears.

11. The in-wheel motor drive device for an electric vehicle according to claim 10, wherein

the speed reduction unit is of a planetary gear type, and the pair of flanges are integrated with each other by bridges provided at a required spacing in a circumferential direction, the plurality of pinion gears are accommodated between the respective bridges, and both the end portions of the support pin are supported by the pair of flanges, respectively.

12. The in-wheel motor drive device for an electric vehicle according to claim 11, wherein

the pair of bearings are each made up of a rolling bearing; a ring-shaped spacer is placed between outer rings of the pair of bearings; the ring-shaped spacer is provided with a window hole in a portion which opposes the speed reduction rotational member, where the window hole is for avoiding interference; and a fixing vis of the ring-shaped spacer is screwed from an outer radial surface of a corresponding one of the bridges.

13. A motor drive device for an electric vehicle, comprising:

an electric motor;

a speed reduction unit including an input shaft driven by output of the electric motor;

a hub unit rotationally driven by an output member of the speed reduction unit; and

a housing accommodating the electric motor and the speed reduction unit,

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wherein:

the electric motor is disposed on an outer radial side of the speed reduction unit in the housing, a rear end portion of an accommodation section accommodating the electric motor and the speed reduction unit of the housing has an opening portion, the opening portion is closed by a rear cover, and power supply means for the electric motor is provided in the housing, and

the motor drive device for an electric vehicle is configured such that:

the power supply means is made up of a power supply terminal box comprising: an accommodation recessed portion provided in a rear end surface of the housing; a power supply terminal provided inside the accommodation recessed portion; a communication hole in communication with the accommodation recessed portion and an interior of the housing; and a cover member for the accommodation recessed portion, and

a lead wire of the electric motor is connected to the power supply terminal through the communication hole, and an insertion hole for a connection terminal of a power supply cable is provided in the power supply terminal box; and

a partition for partitioning the accommodation section into an accommodation portion of the electric motor and an accommodation portion of the speed reduction unit is provided in the housing; a rotation angle sensor of an axial gap type or a radial gap type is provided between the partition and a rotor support member of the electric motor; and a lead wire terminal of the rotation angle sensor is provided in a connector insertion portion provided in the housing.

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14. A motor drive device for an electric vehicle, comprising:

an electric motor;
a speed reduction unit including an input shaft driven by output of the electric motor;
a hub unit rotationally driven by an output member of the speed reduction unit; and
a housing accommodating the electric motor and the speed reduction unit,

wherein:

the motor drive device is arranged within a wheel of the electric vehicle,

the electric motor is disposed on an outer radial side of the speed reduction unit in the housing, a rear end portion of an accommodation section accommodating the electric motor and the speed reduction unit of the housing has an opening portion, the opening portion is closed by a rear cover, and power supply means for the electric motor is provided in the housing, and

the motor drive device for an electric vehicle is configured such that:

the power supply means is made up of a power supply terminal box comprising:

an accommodation recessed portion provided in a rear end surface of the housing; a power supply terminal provided inside the accommodation recessed portion; a communication hole in communication with the accommodation recessed portion and an interior of the housing; and a cover member for the accommodation recessed portion, and

a lead wire of the electric motor is connected to the power supply terminal through the communication hole, and an insertion hole for a connection terminal of a power supply cable is provided in the power supply terminal box.

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